

	Your requirements	Importance (1=most, 5=least)	Engineered Centralized	Engineered End-Of-Line (robot)	Engineered End-Of-Line (cobot)	In-A-Box	Lean Palletizing	Manual
Pick rate	Up to 6 picks/min		✓	✓	✓	✓	✓	✓
	6-9 picks/min		✓	✓	✓		✓	✓
	9-13 picks/min		✓	✓			✓	⚠
	> 13 picks/min		✓	✓				⚠
Pallet height	Up to 1.5m (59in)		✓	✓	✓	✓	✓	✓
	Up to 2.1m (81in)		✓	✓	✓	✓	✓	✓
	Up to 2.4m (96in)		✓	⚠	⚠		✓	⚠
	Up to 2.7m (108in)		✓				✓	⚠
Product types	Cardboard cases		✓	✓	✓	✓	✓	✓
	Buckets		✓	✓	✓	✓	✓	✓
	Shrunked wrap		✓	⚠	⚠		⚠	✓
	Open top products		✓	⚠	⚠		⚠	✓
	Bags		✓	⚠				✓
Product weight	Up to 11.5kg		✓	✓	✓	✓	✓	✓
	Up to 18.1kg		✓	✓	✓	✓	✓	⚠
	Up to 32kg		✓	✓	✓	✓	✓	⚠
	> 32kg		✓	✓				⚠
Processes	Washdown		⚠	⚠	⚠		✓	✓
	Label orientation		✓	✓	✓	✓	✓	✓
	Mobility				⚠	✓	✓	✓
	Slipsheets/tiersheets		✓	✓	✓		✓	✓
	Mixed pallets		✓	⚠				✓
Requirements	Standard power outlet				✓	✓	✓	
	Minimal footprint		⚠	6.4m x 4.2m (20'10" x 13'8")	3m x 1.5m (10' x 5')	3m x 1.5m (10' x 5')	3m x 1.5m (10' x 5')	

⚠ Depend on each vendor's solution

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⚠ Subject to ergonomics constraints